

# Product Data Sheet - Adhesive Recommendations

CMT offers the following adhesive recommendations for use with HYTAC materials:

<b>Bonding HYTAC materials to themselves or other materials, e.g. aluminum</b>			
<b>Category</b>	<b>HYTAC Material</b>	<b>Preferred</b>	<b>Alternate</b>
<b>Thermoset</b>	<b>W</b>	<b>Araldite 2014</b> (available from CMT or <a href="http://www.huntsman.com">www.huntsman.com</a> )	<b>Devcon HP250</b> ( <a href="http://www.devcon.com">www.devcon.com</a> )  <b>Loctite Hysol E-120HP</b> ( <a href="http://www.henkel.com">www.henkel.com</a> )
	<b>WF</b>		
	<b>WFT</b>		
	<b>FLX</b>		
	<b>FLXT</b>		
	<b>C1R</b>		
<b>Thermoplastic</b>	<b>B1X</b>	<b>Devcon Plastic Welder II</b>	<b>Devcon HP250</b> ( <a href="http://www.devcon.com">www.devcon.com</a> )  <b>Loctite Hysol E-120HP</b> ( <a href="http://www.henkel.com">www.henkel.com</a> )
	<b>XTL</b>		

<b>Insert installation</b>			
<b>Category</b>	<b>HYTAC Material</b>	<b>Preferred</b>	<b>Alternate</b>
<b>Thermoset</b>	<b>W</b>	<b>Loctite 495 General Purpose Adhesive</b>	<b>Loctite 411 Prism Instant Adhesive</b>  <b>Loctite 4471 Instant Adhesive</b>
	<b>WF</b>		
	<b>WFT</b>		
	<b>FLX</b>		
	<b>FLXT</b>		
	<b>C1R</b>		